

# Receiving Report

Date: 13/9/18  
Supplier: THYSON

Batch No: M/26915  
Dart P/O: 21312

Packing Slip: Yes ☒ No ☐  
Invoice: Yes ☐ No ☒  
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
Waybill Attached: Yes ☐ No ☒ N/A ☐  
Shipment Complete: Yes ☐ No ☒ N/A ☐  
QC6 Inspection 13-09-19 N/A ☐  
Work Order                      N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	<u>WOM P.O. POOR B.D</u>					

Initials of receiver (if shipment OK) Level 12                     

Production/Admin: 13/9/18  
Date:                       
Received/Costing:                       
Initial:                     

Location

All amounts are calculated in domestic currency.

Wednesday, September 18, 2013 8:54:44 AM

All Vendors	PO ID PO21317	Receipt Dates from 9/18/2013 to 9/18/2013	All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

[illegible]

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 840959

Ship Date 16Sep13 at 11:10 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-605548- 1 Your PO # 21317  
STAINLESS STEEL SHEET 304-2B  
.0600 Nom X 48.0000" X 96.0000"

Heat Number Tag No  
500390 216853

Quantity  
480.00 SFT

PCS  
15

Wt LBS  
1138

MTR

2) Our Order PEC-605548- 2 Your PO # 21317  
ALUMINUM FLAT BAR 6061-T6511  
.125" x .750" X 240.0000"

Heat Number Tag No  
21256 216793

Quantity  
60 FT

PCS  
3

Wt LBS  
6

MTD

3) Our Order PEC-605548- 3 Your PO # 21317  
ALUMINUM FLAT BAR 6061-T6511  
1.50" x 2.50" X 144.0000"

Heat Number Tag No  
21453 216794

Quantity  
12 FT

PCS  
1

Wt LBS  
54

MTD

TOTAL: Tags PCS Wt LBS  
3 19 1198

Heat Number  
21256  
21453  
500390

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR

Page: 1 ...Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 840959

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 16Sep13 at 11:10 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

B I L L O F L A D I N G

TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID, 1 BDL G.W. 1236 LBS

ITEM (1) SKID  
ITEMS (2,3) BDL

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE

RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B

.0600 Nom X 48.0000" X 96.0000"  
PART NO.

PO/Rel 21317

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-840959-001

16Sep13

Signed by: *[Signature]*

Pg 1/1

1843

Manufacturer / Fabricante / Herstellerwerk  <div style="text-align: center; font-size: 2em; font-weight: bold;">outokumpu</div>		Type of document / Tipo de documento / Art der Prüfbescheinigung  <div style="text-align: center; font-weight: bold;">INSPECTION CERTIFICATE</div> CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / Nº de certificado / Bescheinigungs-Nr. <div style="font-weight: bold; font-size: 1.2em;">0000050239 /</div> Page / Página / Seite <div style="font-weight: bold;">1 / 1</div>	
1 ThyssenKrupp Drive, P.O. Box 13000, Calgary, AL 3B5 1S-1300  OLBERT METAL SALES LIMITED 989 DERRY ROAD EAST SUITE 305 MISSISSAUGA ON L5T 2J8 CANADA  <i>gm 13-09-19</i>		Customer/Ship to / Cliente / Bestell-/Empfänger OLBERT METAL SALES LIMITED, MISSISSAUGA  Customer's order number / N° de Pedido Cliente / Kundenbestell-Nr. TO-1895  Manufacturer's works order no. / N° de Pedido Manufactura / Werksauftrag-Nr. 901154388 / 009  Delivery order no. / N° de Entrega / Lieferauftrag-Nr. 85248923 / 040  Product / Producto / Erzeugnis SHEET/HOJAS/BLECH  Steel grade and quality / Acero / Stahlsorte und Gütegruppe TYPE 304L/304			
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/A240M, ASME SA-240 Sec.II Part A Ed.2010 ASTM A480/A480M, ASME SA-480 Sec.II Part A Ed.2010		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 1.52 mm x 1,219.20 mm x 2,438.40 mm 0.0600 inch x 48.0000 inch x 96.0000 inch			
Customer's material no. / N° de material del cliente / Kundenmaterial-Nr.		Production process / Proceso de manufact./ Herstell.		Heat / Acabado/ Auslieferung	
AOD		11c / 2B			
Packing-No. / N° de Empaque / Paket-Nr.	No. of pieces / Piezas / Stückzahl	Actual weight / Peso actual / Ist-Gewicht	Coil No. / Bobina No. / Band-Nr.	Heat No. / Colada / Schmelz-Nr.	Sample ID / N° de muestra / Proben-Nr.
6075388	45	3,402 lb / 1,543 kg	720713	500390	1000110627
6075385	45	3,408 lb / 1,546 kg	720713	500390	1000110628
6075396	45	3,415 lb / 1,549 kg	720713	500390	1000110628
6075397	45	3,400 lb / 1,542 kg	720713	500390	1000110627
Sum / Suma / Summe		180	13,625 lb / 6,180 kg		
Heat / Colada / Schmelz		Country of heat / País de rodado / Erzeugungsort			
600390		USA			
Chemical composition / Composicion Quimica / Chemische Zusammensetzung					
% C	% Si	% Mn	% P	% S	% Cr
0.024	0.32	1.59	0.027	0.0020	18.15
% Mo	% Ni	% N	% Cu		
0.29	8.02	0.060	0.32		
Sample Position / Localiz. de la muestra / Probenlage					
TRANSVERSE					
Inspection lot / Lote de inspección / Prüflös		Y60.2% PSI / MPa			
1000110627		TS PSI / MPa			
1000110628		ELA2" %			
40,609 / 280		89.5			
40,899 / 282		81			
Dimensions-surface / Dimensiones-Superficie / Maße-Oberfläche: Test of identity (spectroscopy analysis) / Control de identidad (análisis espectroscópico) / Verwechslungsprüfung (Spektralanalyse)					
OK OK					
HEAT - TREATMENT : 1920°F/AIR  No weld repairs  No intentional additions of Mercury compounds were made or used  Free of radioactive contamination  EU RoHS Directive 2011/65/EU Compliant  Product manufactured in the USA  Country of Heat as per ISO 3166-1					
Originator of the document / Origenador del documento / Aussteller der Bescheinigung  <b>Outokumpu Stainless USA, LLC</b>  An ISO 9001:2008 certified company			The information provided is a true copy of data on file / Los valores suministrados corresponden a los datos archivados / Die gemieterten Werte entsprechen den gespeicherten Daten  <i>[Signature]</i> Andrew Faucett Phone: +1 251 829 3492  Name of expert / Nombre del experto / Name des Sachverständigen		
Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt			Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 07/05/2013		

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6511  
1.25" x .750" x 240.0000"  
PART NO.

PO/Rel 21317

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

*[Signature]*

Certificate of Mill Test Results

BL PEC-840959-002

16Sep13  
Pg 1/1



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

## MILL TEST ASTM B221-12

BILL TO	THYSSENKRUPP MATERIALS NA	1773	Cert Code	1	0.18	106 NUMBER	S	4642	DATE OF SHIPMENT	8/12/2013	EXTRUDEX ORDER NO.	MANIFEST NO.
SHIP TO	THYSSENKRUPP MATERIALS NA	1773	CUSTOMER PO	PEC-249990	106 NUMBER	6061	TEMPER	T6511	SALESMAN	FORBES DODWELL	159543	3
SO DESCRIPTION	1.25" x .750" FB	CUSTOMER PART NUMBER	1-125-750	PART DESCRIPTION		CERTIFICATION	MILL TEST ASTM B221-12	MADE IN CANADA	292783			

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Aug/03/13	41.8	36.7	12.80	86.3, 87.1, 86.6	<i>gm</i> 13-09-19

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sa	Sr	Co	Al	Other
A.11	21256	6061	0.56	0.207	0.186	0.065	0.82	0.045	0.00	0.008	0.008	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

*[Signature]*

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

# THYSSENKRUPP MATERIALS NA

PO/Rel 21317

## Certificate of Mill Test Results

**DART AEROSPACE**  
ALUMINUM PLAT BAR 6061-T6511  
1.50" x 2.50" x 144.0000"  
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PBC-840959-003

16Sep13  
Pg 1/1



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

### MILL TEST ASTM B221-12

BILL TO	Cert Code:	DIE NUMBER	DATE OF SHIPMENT	EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS, NA	1	0.05 S	8/16/2013	159543 - 9	293116
SHIP TO	CUSTOMER PO	ALLOY	TEMPER	SALESMAN	
THYSSENKRUPP MATERIALS, NA	PEC-249990	6061	T6511	FORBES DODWELL	
SO DESCRIPTION	CUSTOMER PART NUMBER	PART DESCRIPTION			
1.5"x2.5" FB	1-1500-2500				
				CERTIFICATION	
				MILL TEST ASTM B221-12	

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Aug/15/13	44.9	41.3	12.30	90.3, 90.1, 90.6	

### Chemical Composition

	Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11	21453 6061	0.56	0.198	0.188	0.035	0.24	0.048	0.00	0.0090	0.013	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder	0.00

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID **PO21317**

Purchase Order Date 9/12/2013

PO Print Date 9/13/2013

Page Number 1 of 4

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
9/13/2013

**Contact Name**  
**Vendor Phone** 905 669 9444

**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304S16GA	304/316 Sheet .063	9/18/2013 Yes 9/18/2013		480.00 sf	\$3.82	\$1,832.28
MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
Line Total:							\$1,832.28
3	M6061T6B00750X00.125	6061-T6 Bar .750 x .125	9/18/2013 Yes 9/18/2013		20.00 f	\$1.50	\$30.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A/225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$30.00

Note:

9/13/2013





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO21317**

Purchase Order Date 9/12/2013

PO Print Date 9/13/2013

Page Number 2 of 4

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact  
Ship To Phone  
Ship Via: Yours ppd  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

4	M6061T6B2.000X02.250	6061-T6 Bar 2.00 x 2.25	9/18/2013 Yes 9/18/2013	1.00 f	\$12.79	\$12.79
AS ABOVE						

Line Total: \$12.79

5	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	9/18/2013 Yes 9/18/2013	12.00 f	\$8.39	\$100.70
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AS ABOVE

ASTM B221

Line Total: \$100.70

6	M6061T6S.040	6061-T6 .040 Sheet	9/18/2013 Yes 9/18/2013	192.00 sf	\$1.61	\$310.00
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MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

Line Total: \$310.00

Note:

9/13/2013



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO21317**

Purchase Order Date 9/12/2013

PO Print Date 9/13/2013

Page Number 3 of 4

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

7	M7075T6B1.750X04.500	7075-T6 BAR 1.750" X 4.500"	9/18/2013	24.08	\$42.27	\$1,018.00
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Yes

f

9/18/2013

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

**Line Total: \$1,018.00**

8	M7075T6B4.000X4.500	7075-T6 BAR 4.000' X 4.500"	9/18/2013	8.00	\$99.90	\$799.20
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Yes

f

9/18/2013

AS ABOVE

**Line Total: \$799.20**

9	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	9/18/2013	60.21	\$27.57	\$1,660.00
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Yes

f

9/18/2013

AS ABOVE

**Note:**

9/13/2013

**Change Date:** 9/13/2013